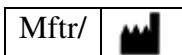


# FLEX CONNECT

## PA0050

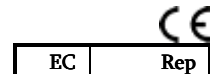
### FOR LYN VALVE/RV

1. Flexible socket is on cast. Place a separation layer of mesh or nylon over socket. Then place first PVA bag over mesh or nylon.
2. Press the FlexConnect dummy with **RED FACE UP** firmly into the dummy already in the cast. Use screw provided. Press self-adhesive disc over screw.
3. Install reinforcing layers and second PVA bag over FlexConnect dummy. Mix resin and place under vacuum to remove trapped air **BEFORE** resin is poured
4. Allow plastic to cool. Using a disc sander, expose enough area to remove self-adhesive disc and screw. Continue sanding until the **RED** dummy face is **SLIGHTLY SCUFFED** and socket material is flush with FlexConnect dummy. **DO NOT OVERSAND**. Over sanding will weaken the connection.
5. Blow frame and socket off cast model.
6. Insert soft inner socket into frame. **BEFORE** valve housing is inserted through both, **CHECK TO SEE** that the factory installed black rubber “O” ring is still seated in the groove of the housing. Place aluminum **FLEXCONNECT NUT** over valve housing and **FIRMLY HAND TIGHTEN!**
7. Insert valve and turn clockwise. **GENTLY HAND TIGHTENS**. The valve has an automatic **STOP** point. Do not attempt to turn valve after that stop point has been reached. **NOTE:** It may be helpful to first turn the valve counter clockwise and then clockwise to insure that threads are properly engaged.



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